Notice of Allowability	Application No.	Applicant(s)	
	10/795,858	MATAYA, ROBERT F.	
	Examiner	Art Unit	
	Stefan Staicovici	1732	
The MAILING DATE of this communication appears on the cover sheet with the correspondence address All claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included herewith (or previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. THIS NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS. This application is subject to withdrawal from issue at the initiative of the Office or upon petition by the applicant. See 37 CFR 1.313 and MPEP 1308.			
1. This communication is responsive to the amendment filed June 26, 2006.			
2. The allowed claim(s) is/are 57-112 (now renumbered as 1-56).			
<ul> <li>3. ☐ Acknowledgment is made of a claim for foreign priority unallocation.</li> <li>a) ☐ All b) ☐ Some* c) ☐ None of the:</li> <li>1. ☐ Certified copies of the priority documents have</li> </ul>			
2.  Certified copies of the priority documents have	been received in Application No	·	
3. Copies of the certified copies of the priority documents have been received in this national stage application from the			
International Bureau (PCT Rule 17.2(a)).			
* Certified copies not received:			
Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application.  THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.			
4. A SUBSTITUTE OATH OR DECLARATION must be subminformal PATENT APPLICATION (PTO-152) which give			
5. CORRECTED DRAWINGS ( as "replacement sheets") must be submitted.			
(a) 🔲 including changes required by the Notice of Draftsperson's Patent Drawing Review ( PTO-948) attached			
1)  hereto or 2)  to Paper No./Mail Date			
(b) ☐ including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date			
Identifying indicia such as the application number (see 37 CFR 1.84(c)) should be written on the drawings in the front (not the back) of each sheet. Replacement sheet(s) should be labeled as such in the header according to 37 CFR 1.121(d).			
6. DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.			
Attachment(s)	5  Notice of Informal D	Detact Application (DTO 452)	
<ol> <li>Notice of References Cited (PTO-892)</li> <li>Notice of Draftperson's Patent Drawing Review (PTO-948)</li> </ol>	interview Summary	Patent Application (PTO-152)	ļ
_	Paper No./Mail Date	te <u>8/25/06</u> .	
<ol> <li>Information Disclosure Statements (PTO-1449 or PTO/SB/0 Paper No./Mail Date</li> </ol>	8), 7. 🛛 Examiner's Amendr	nent/Gomment	i
4. Examiner's Comment Regarding Requirement for Deposit of Biological Material	8. X Examiner's Stateme	ent of Reasons for Allowance	•
or biological material	9.		

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## **DETAILED ACTION**

## Response to Amendment

1. Applicant's amendment filed June 26, 2006 has been entered. Claims 57-112 are pending in the instant application.

## **EXAMINER'S AMENDMENT**

2. An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Mr. William Kircher on August 25, 2006.

The application has been amended as follows:

- in claim 111:

- on line 6, after "mold;", on a new line, --applying resin to the fiber lay up;-- has been inserted.

## Reasons for Allowance

3. The following is an examiner's statement of reasons for allowance: the prior art does not teach or suggest:

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(a) A process for making a fiber reinforced composite part against a base mold

including,

providing a flexible body structure having an interfacing surface upon which at least one

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resin distribution channel and at least one vacuum distribution channel are formed and extend

thereacross, and at least one perimeter seal;

placing a fiber lay up on a base mold;

applying resin to the fiber lay-up;

moving the body structure onto the base mold such that the fiber lay up is covered by the

interfacing surface of the body structure, thereby forming an enclosed space holding the fiber lay

up;

drawing a first vacuum at said perimeter seal to engage the cause the perimeter seal to

sealingly engage the base mold;

drawing a second vacuum independent from the first vacuum through the enclosed space

to thereby urge the resin to travel through the resin distribution channel and across and through

the fiber lay up generally in the direction of the second vacuum to form the composite part upon

curing.

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(b) A mold component to be used with a base mold in a closed molding process

including,

a flexible body structure having a perimeter region and an interfacing surface, and

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integrally formed therewith at least one resin distribution channel extending across the

interfacing surface and at least one vacuum distribution channel;

a perimeter seal extending from said body structure to enclose the part between the base

mold and the body structure and, defining at least a portion of the vacuum distribution channel;

and

at least one vacuum output port in fluid communication with each of the vacuum

distribution channel and the perimeter seal vacuum portion such as to provide a first vacuum

along said seal to assist sealing engagement and respectively, an independent second vacuum

across said interfacing surface to assist resin distribution between the body structure and the base

mold.

Any comments considered necessary by applicant must be submitted no later than the

payment of the issue fee and, to avoid processing delays, should preferably accompany the issue

fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for

Allowance."

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Conclusion

4. Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Stefan Staicovici, Ph.D. whose telephone number is (571) 272-

1208. The examiner can normally be reached on Monday-Friday 9:30 AM to 6:00 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Christina Johnson, can be reached on (571) 272-1176. The fax phone number for the

organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent

Application Information Retrieval (PAIR) system. Status information for published applications

may be obtained from either Private PAIR or Public PAIR. Status information for unpublished

applications is available through Private PAIR only. For more information about the PAIR

system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR

system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

AU 1732

August 25, 2006